Cell-instructive high-resolution micropatterned polylactic acid surfaces

Citation for published version (APA):

Barata, D., Dias, P., Wieringa, P., van Blitterswijk, C., & Habibovic, P. (2017). Cell-instructive high-resolution micropatterned polylactic acid surfaces. *Biofabrication*, 9(3), [035004].
<https://doi.org/10.1088/1758-5090/aa7d24>

Document status and date:
Published: 01/09/2017

DOI:
[10.1088/1758-5090/aa7d24](https://doi.org/10.1088/1758-5090/aa7d24)

Document Version:
Publisher's PDF, also known as Version of record

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To cite this article: David Barata *et al* 2017 *Biofabrication* **9** 035004

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Cell-instructive high-resolution micropatterned polylactic acid surfaces

RECEIVED
30 December 2016

REVISED
15 June 2017

ACCEPTED FOR PUBLICATION
3 July 2017

PUBLISHED
24 July 2017

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Keywords: micropatterning, polylactic acid, cell adhesion, two-photon polymerization, topographies, cytoskeleton

Supplementary material for this article is available [online](#)

Abstract

Micro and nanoscale topographical structuring of biomaterial surfaces has been a valuable tool for influencing cell behavior, including cell attachment, proliferation and differentiation. However, most fabrication techniques for surface patterning of implantable biomaterials suffer from a limited resolution, not allowing controlled generation of sub-cellular three-dimensional features. Here, a direct laser lithography technique based on two-photon absorption was used to construct several patterns varying in size between 500 nm and 15 μm . Through replication via an intermediate mold, the patterns were transferred into polylactic acid (PLA), a widely used biomedical polymer, while retaining the original geometry. An osteoblast-like cell line, MG-63 was used for characterizing the morphological response to the topographical patterns. The results indicated that semi-continuous (dashed) lines, with a height of 1 μm were able to induce cell elongation in the direction of the lines. However, when dashes with a height of 0.5 μm were combined with perpendicularly crossing continuous lines (rails) with a height of 8 μm , the contact guidance effect of the dashes was lost and elongation of the cells was observed in the direction of the larger features. A second pattern, consisting of different arrays of pillars showed that, depending on the pillar height, the cells were either able to spread over the pattern or were confined between the pattern features. These differences in the ability of cells to spread further resulted in the formation of tension forces through stress fibers and displacement of vimentin. The method for high-resolution micropatterning of PLA as presented here can also be applied to other biomedical polymers, making it useful both for fundamental studies and for designing new biomaterials with improved functionality.

1. Introduction

In the human body, a number of tissues possess an intrinsic, albeit limited, ability to self-regenerate in the event of injury [1, 2]. Mechanisms governed by the immune system, blood coagulation cascade, and inflammatory pathways coordinate processes aimed to initiate recovery and ensure homeostasis restoration, addressing thereby cell proliferation, migration and differentiation.

Nevertheless, assisted regeneration can provide added value and is, in cases of severe injuries, even crucial to enhance clinical recovery. While regenerative

medicine is a highly multidisciplinary field, employing different strategies that range from cell therapy to tissue engineering, the importance of synthetic biomaterials in this context is growing, owing to their unlimited availability and relatively low cost. Biomaterials have proven ability to create the microenvironments that may reconstitute physiological conditions, namely the extracellular matrix (ECM) [3, 4]. As such, biomaterials can provide the required mechanical and chemical cues, as well as other regulatory signaling important for cell self-renewal or commitment to a differentiation lineage [3, 5].

Commonly applied techniques for fabricating biomaterials for regenerative strategies, such as freeze-drying, cross-linking, electro-/wet-spinning, phase separation, etc [6, 7] revolve around the control over bulk properties such as chemical composition, mechanical strength and porosity. When surface properties are considered, roughness is a commonly varied parameter [8, 9]. However, an increasing need exists for the techniques that allow controlled building of complex architectures, while optimizing their properties at different length scales. This has given rise to development of alternative additive manufacturing techniques, such as 3D printing (e.g. fused deposition modeling), laser ablation, stereolithography, micro-molding and UV-lithography [10, 11].

Nevertheless, resolution limitations of these techniques often restrict the level of accuracy to which the construct is able to mimic the natural *in vivo* environment. In response to this, efforts have been invested in hybrid strategies. For example, hierarchical 3D scaffolds were produced by direct writing electrospinning of fibers with multi-scale architecture [12]. In another study, surface of 3D scaffolds produced using 3D fused deposition were plasma-etched to control surface roughness [13]. Similarly, electrospinning was combined with nanolithography to provide the surface of electrospun fibers with nanoscale topographical features [14].

Micro and nanoscale topographical features on biomaterial surfaces have been shown a powerful tool for controlling the biological response to the biomaterials and currently, such features are often incorporated into synthetic biomaterials used for tissue or organ regeneration [15–18]. For example, nanoscale surface patterns have been shown to play a role in instructing stem cell niches fate in absence of additional biochemical signals, through direct effects of cell adhesion complexes on integrin receptors [19]. Furthermore, many examples exist in the literature that report on the relevance of micro and nanoscale topographical patterns in osteogenic [20, 21], adipogenic [21, 22], chondrogenic [23, 24], and neuronal differentiation [17, 25, 26], among others. Continuing the efforts to micro and nanostructure biomaterials and to study the effects of the topographical features on biological processes is justified in order to develop new instructive synthetic materials for regenerative medicine.

Recently, new developments have made two-photon polymerization (2PP) a viable option for structuring biomaterials with topographical features often in the range of few hundred nanometers [27, 28], which is determined by the voxel size. This technique allows direct laser-based rapid prototyping of custom-made 3D CAD designs with very high-resolution, often at sub-micrometer scale [29, 30], including features as small as 65 nm [31]. Being a direct laser writing technique, 2PP allows for generation of the topographical

features with different heights within the same process step, in contrast to conventional photolithography techniques. Although not yet a realistic approach for production of bulk implantable materials, 2PP can be a useful research tool for creating structures with sub-cellular dimensions that directly interact with the cell and its organelles. 2PP has already been shown suitable for structuring of a range of polymers, including biocompatible polymers [32] and hydrogels [33, 34]. This enables the study of the interplay between micro- and nano-sized features, material chemistry and degradability. Therefore, 2PP offers new tools for a better understanding of fundamental cellular phenomena such as migration, mechanotransduction, force sensing, and tissue growth. Nevertheless, an important disadvantage of 2PP is that it is only suitable for photopolymerizable polymers and that it is associated with long processing time, and therefore, low throughput.

To overcome these limitations, in the current work, we have used 2PP to produce master 3D microstructures on the sub-cellular scale of a few micrometers. Then, micromolding was used as an enabling solution to produce a large number of high-definition replicas of the master structures in a clinically relevant biomedical polymer, polylactic acid (PLA). Micromolding was previously shown useful in replicating nano and micropatterned surfaces and structures [35–38], including 2PP-generated ones [27, 39]. The use of high-resolution 2PP microstructuring in combination with micromolding enabled to provide PLA with finely defined structural features, without the need for chemical modification of the polymer. Furthermore, the relatively simple method of micromolding by hot embossing allowed micropatterned areas to be replicated within minutes from a high-resolution master mold. As such, this method is also suitable for other thermoplastic polymers that are widely used in biomedical applications. In the current study, 3D micropatterned PLA surfaces produced using this two-step approach, i.e. via 2PP and micromolding, were used to study the response of osteoblast-like cell line MG-63 to multi-scale topographical surface features. (Figures 1(A), (B).)

2. Materials and methods

2.1. Materials

Photocrosslinkable resin IP-L 780 (Nanoscribe GmbH) was used for producing master 3D microstructures by 2PP. The structures were developed using propylene glycol monomethyl ether acetate (PGMEA, RER600, Arch Chemicals) and rinsed using isopropyl alcohol (IPA, Sigma-Aldrich). Polydimethylsiloxane (PDMS, Sylgard 184 elastomer, Dow Corning) and fluorooctatrichlorosilane (FOTS, Sigma-Aldrich) were used for microlithography procedure to finally emboss PLA films (Corbion Purac®, Corbion),

providing them with microstructures. Components for cell culture such as Minimum Essential Medium α (α -MEM), fetal bovine serum (FBS), penicillin-streptomycin (Pen/Strep), L-glutamine (L-glu) and trypsin in ethylenediaminetetraacetic acid (trypsin-EDTA) were from Gibco, Life Technologies. Bovine serum albumin (BSA) was from Sigma-Aldrich. For fluorescence microscopy, the following probes were used: fluorescein isothiocyanate (FITC) conjugated antibody for vinculin (F7053, Sigma-Aldrich), anti-vimentin (ab92547) primary antibody and anti-rabbit Alexa Fluor® 647 as secondary antibody (from R&D Systems), CF™594 phalloidin (Biotium) for cytoskeleton, 4',6-Diamidino-2-phenylindole dihydrochloride for nuclei (DAPI, Sigma-Aldrich).

2.2. Master design and production by 2PP

Drawings of the objects for 2PP printing were made using Solidworks (Dassault Systèmes) and the files

were saved in STL format. The following pattern designs were used: (i) arrays of semi-continuous ridges (dashes), with two different densities (dense and sparse dashes); (ii) arrays of pillars with either a constant height or with a height varying in gradient-wise manner (pillars and pillars gradient); and (iii) array of semi-continuous lines/dashes perpendicularly crossed by larger, continuous ridges/rails (dashes/rails). Groups of patterns are exhibited in figure 1(C). Fabrication of the 3D microstructures was performed with a 3D laser lithography system (Nanoscribe GmbH, Photonic Professional). Conversion into machine language was done using the proprietary software belonging to the equipment manufacturer. The excitation source was a Ti-Sapphire femtosecond (fs) laser with a wavelength of 780 nm, emitting 150 fs pulses at 100 MHz and 20 mW at sample surface. The laser beam was focused within the resin using a $100\times$ or $63\times$ microscope objective with a numerical aperture of 1.4 and 0.75, respectively. A resin drop (IP-L, Nanoscribe) was placed on top of a

0.17 mm glass cover slide, and positioned in the sample holder (schematic in figure 1(A)). Whenever 100 $\times$ objectives were needed, a drop of oil was placed between the cover glass and the lens. After exposure, development was done using PGMEA during 5–10 min, followed by rinsing with IPA and drying using gentle nitrogen blow.

2.3. Replication of 2PP-generated micropatterns into PLA by microlithography

2PP master structures on glass surfaces were replicated into PLA by microlithography using an intermediate PDMS mold (schematic in figure 1(B)). First, a non-sticking coating was prepared on the master structures using simple chemical vapor deposition of FOTS within a sealed petri dish, which was pre-heated at 120 °C for 15 min, and incubated for at least 2 h. PDMS was mixed with the curing agent in a 10:1 ratio, stirred for 5 min to homogenize and centrifuged at 4000 rpm for 1 min to remove air bubbles. The mixture was cast onto the master structure, placed inside a desiccator connected to a vacuum pump for 15 min for further degassing and better PDMS fill of smallest spacing between features. Finally, the PDMS was cured in the oven for 3 h at 65 °C and removed for final cleaning. PDMS molds were then used to hot emboss PLA films. Embossing was performed at 150 °C for 15 min, using a hot-press (Fontijne Holland), followed by slow cooling down to room temperature before demolding. Micropatterned samples for cell culture were cut with a steel puncher to disks fitting in 24-well cell culture plates.

2.4. Materials characterization

The morphology of the microstructures in polymer obtained after 2PP and replication via hot embossing was assessed using scanning electron microscopy (SEM; Philips XL-30). Dimensions and periodicity of the structures were evaluated by scanning and subsequent quantification in a 3D microscope equipped with white light interferometry mapping (Bruker Contour GT-I).

2.5. Cell culture

Prior to cell culture, all samples were plasma treated for 45 s (PDC-002, Harrick Scientific), and placed into 24-well plates in triplicate. For sterilization, samples were incubated twice in 70% ethanol for 5 min, twice in sterile phosphate buffered saline (PBS) for 5 min, and then immersed in cell culture medium (α -MEM supplemented with 10% FBS, 1% Pen/Strep and 1% L-glu) for at least 1 h before cell seeding in fresh medium. Prior to seeding on the substrates, human osteosarcoma cells MG-63 were subcultured at 37 °C in a humidified atmosphere with 5% CO₂. Medium was replaced every 2 d. Upon reaching 80%–90% confluence, cells were trypsinized with 0.25% trypsin-EDTA for 5 min at 37 °C and then seeded onto the

micropatterned substrates inside 24-well plates at a density of 7500 cells cm⁻², in a working volume of 1.5 ml cell culture medium per well.

2.6. Fluorescent staining and imaging

Cell attachment and morphology ($n = 3$) were evaluated by a four-channel fluorescence imaging of nucleus, F-actin, vinculin and vimentin. Upon culture for 1 or 3 d, the medium was removed, and the samples were washed with PBS and fixed with 4% paraformaldehyde for 20 min at room temperature. For fluorescent staining, samples were washed twice with PBS, permeabilized with 0.1% Triton X-100 in PBS for 5 min, and washed twice with 0.1% Tween-20 in PBS (PBST). They were first incubated in blocking buffer (2% BSA in PBST) for 30 min, and subsequently with anti-Vinculin-FITC (1:750 in blocking buffer) in combination with primary rabbit antibody for Vimentin (1:450 in blocking buffer) overnight. On the next day the samples were washed twice with PBST, incubated with F-actin probe CFTM594 phalloidin (1:40 in PBST) combined with secondary antibody Alexa Fluor® 647 anti-rabbit (1:400 in PBST) for 1 h, washed twice with PBS and finally incubated with DAPI (1:100 in PBS) for 15 min to stain the nuclei. The samples were then washed again and left in PBS. Incubation with fluorescent dyes was performed at room temperature in the dark. Cells were observed with a fluorescence microscope equipped with a mercury lamp, BD PathwayTM 435 (BD Biosciences, USA), at a magnification of 20 $\times$ with multiple frame acquisitions.

2.7. Image processing and quantification

Cell morphology was analyzed qualitatively and quantitatively. Prior to the analyzes, multi-frame multi-color images were processed through FIJI (Image J) for stitching, color stacking, rotation and related assemblies, respecting initial scales and aspect ratios. Quantitative analysis in terms of cytoskeleton organization upon attachment and proliferation was performed using CellProfiler image analysis software [40]. The parameters chosen to describe the cell morphology were the area, eccentricity, major and minor axis, and orientation. Cell area was given by the number of pixels occupied (arbitrary units, a.u.), eccentricity was used as a descriptor for cell aspect ratio (ellipse shape, with 0 being a perfect circle and 1 being a line), and major and minor axis in pixels for aspect ratio measurements. Cell orientation was determined by the angle between the x -axis and cell's major axis (in degrees, ranging from 0° to 90°). The parameters chosen to describe nuclei shape were solidity and orientation. Solidity, also known as convexity, gives the proportion of the pixels in the convex hull that are also in the object (nucleus), and was computed as Area/ConvexArea in CellProfiler.

3. Results

3.1. Material characterization

SEM images of the topographical micropatterns in PLA obtained using the two-step process consisting of 2PP and hot embossing via an intermediate PDMS mold are shown in figure 2. Furthermore, the figure shows the maps and quantification of the size and periodicity of the micro-objects obtained using white light interferometry along the longitudinal and transversal axes of the samples. A general observation was that the replications process induced minor deviations to the predicted CAD design of the features.

Two types of semi-continuous linear patterns were designed with varying distance between the lines, making a first group of structures: dense dashes (figure 2(A)) and sparse dashes (figure 2(B)). Both patterns demonstrated that the microstructures, initially created using 2PP, were successfully transferred into PLA using embossing. The SEM/profilometry data showed semi-continuous lines in aligned segments, having a length of 4 μm and the distance between individual segments of 3 μm . The distances between the semi-continuous linear segments were 10 μm and 3.3 μm for sparse and dense dashes, respectively, closely resembling the initial CAD design.

To further explore the effect of sub-cellular dimensionality of the topographical features, a square array of pillars was produced. The final pillar arrays in PLA either had a constant height of 3 μm (figure 2(C)), or presented a gradient of heights from 0 to 15 μm , in steps of 0.5 μm (figure 2(D)). The diameter of the pillars with constant height was about 6 μm and the spacing between individual pillars 4 μm , whereas in pillars gradient the diameter was about 6 μm and the spacing 6 μm . Both structures presented some deformation as compared to 2PP-produced structures, either on the vertical 'walls' of the pillars or on pillar tops, as is seen in the height profile. The wavy profile on the top of the pillars was a result of 2PP microstructuring, whereby voxels are not close enough to provide a homogeneous, flat surface. The deformation in the pillar wall profile may be introduced by the PDMS mold deformation as a result of the pressure applied during embossing. Furthermore, consequences of a higher embossing stress were also visible on the higher pillars of the gradient samples. The higher pillars had a somewhat smaller diameter than the lower pillars in the same sample (figure 2(D), transversal profile), suggesting that on the upper side, the higher pillars undergo a more pronounced deformation in the mold than the lower ones. Despite these small deformations, the micropatterns with different aspect ratios were successfully created to instruct cell attachment and direct alignment.

The final pattern consisted of dashed lines with a width of approximately 0.5 μm , and distance between individual dashes and between dashed lines of 10 μm ,

that were crossed by larger ridges, or 'rails', having a height of 8 μm and a width of 10 μm (figure 2(E)).

3.2. Cell morphology and orientation

The osteoblast-like MG-63 cells were cultured on the PLA micropatterns for 24 h to assess their attachment and morphology. On flat, unpatterned surfaces, the cells exhibited a random distribution and a large range of area sizes. The minor cell axis had an average length of about 100 pixels and a narrow size distribution, whereas the major axis, with an average length of 175 pixels, showed larger size variations. Cell eccentricity was relatively high (above 0.75), showing that the cells had the tendency to elongate on unpatterned surfaces (supplementary figure 1 is available online at stacks.iop.org/BF/9/035004/mmedia). No preferential orientation was observed on flat samples.

As is shown in figure 3(A), it was observed that, in general, the dashes had a strong effect on cell alignment. Cells aligned along the dashed lines, regardless of the dash density. Although no changes in cell area were observed between cells cultured on dense and on sparse dashes, the cell shape was somewhat affected, with cells grown on sparse dashes being slightly more elongated, while keeping the same width (minor axis). This observation was reflected in high cell eccentricity for both patterns, although the values on dense dashes were slightly lower than on sparse dashes.

Figure 4 shows the shape descriptors of the cells cultured on the arrays of pillars, either with a constant height or with varying heights. The quantification of cell morphology parameters indicated that a height threshold exists for the ability of cells to grow over the topographical features. Indeed, on the pillar gradient samples it was observed that when the height of the pillars was 3 μm or higher, the cells could not spread over the pillars, but instead were confined between them. The pillars with a height up to 2.5 μm exhibited cell spreading over the features. These observations from the pillars gradient were confirmed on the pillars with constant height of 3 μm where the cells were found between the pillars, rarely covering them.

Cell area measurements showed a decreasing trend towards higher pillars, which may be a result of the confinement of the cells between the pillars, but also of the adhesion along the pillar walls. The cells in contact with pillars with a height above 2.5 μm showed high eccentricity, imposed by the pattern features, and consequently, they were highly aligned either in 0° or 90° direction. This was the case both for pillars and pillars gradient samples.

To further investigate how the size of the structural features affects the attachment and growth of the cells, the culture was performed on dashes/rails samples. As is shown in figure 5, the dashes, which have shown a significant effect on cell alignment (figure 3(B)), did not play a significant role in cell alignment, when

Figure 2. Scanning electron microscopy and white light interferometry height profile mapping of the microstructures on PLA surfaces: dense dashes (A), sparse dashes (B), pillars (C), pillars gradient (D), dashes/rails (E), and representative profile lines of height measurements in two directions.

combined with much larger rails (figures 5(A), (B) and (G)). Indeed, the results showed that both in presence and in absence of dashes, cells always aligned in the

direction of the rails. When the cell shape is considered, the values for cell area were similar for both rails and dashes/rails (figure 5(C)), but an increase in the extent

Figure 5. Fluorescence microscopy images of MG-63 cells on dashes/rails (A) and on rails alone (B). Cell shape characterization descriptors include area (C), eccentricity (D), major/minor axis length (E), (F) and orientation (G). Scale bar: 20 μm .

Figure 6. MG-63 single cells on patterns showing detail on filopodia growth (indicated by arrow) on dense (A) and sparse (B) dashes, and dashes/rails (C). Scale bar: 20 μm .

of elongation (major axis) and a small increase in width (minor axis) were observed on dashes/rails as compared to rails alone (figures 5(E) and (F)), also reflected in less very eccentric cells at the rails (figure 5 (D)).

While the effect of the larger rails on cell orientation was much stronger than the effect of the dashes, higher magnification images showed that dashes did have an effect of cell spreading, with filopodia protrusions attaching to them (figure 6).

Taken together, the cell shape parameters on the different groups of micropatterns showed that the dashes were able to orientate the cells, both on sparse and on dense patterns, and that the density had a mild effect on cell shape. However, when the dashes were combined with larger rails, the latter had a stronger effect on cell orientation, while the effect of the dashes was predominantly seen in extending filopodia. Finally, the pillars arrays showed that the height of the

microsized features is important in determining whether the cells will spread over the features or be confined between them.

3.3. Nuclei deformation

In addition to the analysis of the effects of structural micropatterns on cell shape, changes in the cell nuclei shape were also investigated. Figure 7 shows details of nuclei deformation in the form of solidity and nuclei orientation. Solidity provides a differentiator for objects with protrusions or irregular shape versus generally round objects, with lower solidity corresponding to a more irregular-shaped nuclei. Regarding the shape, the results indicated that the nuclei of the cells cultured on the pillars showed the lowest mean value for solidity, along with the highest data variability (figure 7(A)). In contrast, the cells cultured on dashes or dashes/rails exhibited a higher mean solidity as compared to the pillars. Also the distribution of orientation data for the nuclei on pillars was more homogeneous than in other samples. It was furthermore observed that the cells cultured on dashes showed lower nuclei solidity values as compared to the cells cultured on dashes/rails samples. Regarding the pillars gradient sample, a decreasing trend in nuclei solidity was observed with the increasing height of the pillars in the gradient (figure 7(C)).

No preferential nuclei orientation was observed for cells cultured on the pillars (figure 7(B)), whereas on the pillars gradient (figure 7(D)), the frequency of cells showing the values of 0° , i.e. oriented in the direction of the gradient, significantly increased above the $2.5 \mu\text{m}$ threshold, which was in accordance with the observation on cell shape. On the dashes/rails samples

(figure 7(B)), a strong orientation of the cell nuclei was observed in the direction of the rails, which was also observed for the cells as a whole.

3.4. Focal adhesions

To further investigate the role of topographical features on the formation of focal adhesions, immunohistochemical staining was performed for vinculin on cells grown on smaller topographical units, i.e. dashes and pillars. The analysis of early events of vinculin cluster formation in this mature type of adhesion complexes is valuable to understand the effect of micropatterns on cell attachment forces.

After 24 h of culture, abundant presence of soluble vinculin was observed on both dense and sparse dashed surfaces (figures 8(A) and (B), respectively), suggesting that this time point was too early to observe vinculin clustering, which takes place during focal adhesion maturation [41]. In contrast to dashes, cell elongation between the pillars was followed by an increase in intensity of stained vinculin, mainly due to the increased compaction on cells (thus, lower spreading area), as compared to flat or dashed surfaces. Indeed, the elongation of cells on pillars samples led to the formation of actin stress fibers and often to filopodia, in which a high accumulation of vinculin was observed (arrows in figure 8(C)).

3.5. Effect of micropattern feature height on stress fibers and vimentin displacement

The pillars gradient samples were further used to investigate the effect of micropattern feature height on cytoskeleton organization, with the rationale that the topographical feature height is important for defining

the type of interaction between the different sub-cellular components. While focal adhesion complexes are expected to sense nanoscale topographical features [19], the micro-sized pillars as investigated here are in the same scale as major components of cytoskeleton, including the actin filaments, intermediate filaments (IF) and microtubules. Figure 9 confirms the earlier discussed observation that, with an increasing height of the pillars, the cells became confined between the features, unlike in the case of lower pillars, where they retained the ability to spread over the features, with the height threshold being at 2.5 μm . Furthermore, the cells that were confined between the higher pillars showed a more anisotropic spreading, getting elongated in one direction, and undergoing polarization, which was assisted by the formation of a high-density system of parallel stress fibers with a leading edge. Furthermore, in these polarized cells, an inhomogeneous distribution of vimentin was observed, probably counter-balancing the scaffolding tension exercised by the actin fibers through cell's major axis. Vimentin, absent on top edges of the cells, showed a high concentration only at the siding cell edges, and more specifically, in the areas of the cell edges connecting individual pillars.

In contrast to these elongated cells, the cells in contact with lower pillars showed a lower density of actin and a more even distribution of vimentin. This

was reflected by more spread cell shapes, having protrusions 'exploring' the surface in multiple directions.

3.6. Effect of micropattern feature height on cytoskeleton condensation

Following the initial attachment of individual cells on the material surface, multiple cell layers are formed with prolonged culture time. To investigate the effect of micropattern features on the interaction between cell layers, the condensation of cytoskeleton was analyzed by thresholding the images of actin fluorescence of confluent cells cultured for 3 d. As is shown in figure 10, in cells cultured on dashes, an even distribution of sharply defined actin fibers was observed, independent of the feature density. In pillars gradient samples, the level of condensation of actin fibers was shown to be dependent on the height of the pillars. On lower pillars, sharply defined, thin actin fibers were observed, getting more condensed on pillars with an intermediate-height range, and finally predominantly condensed fibers on the highest pillars. On the highest pillars, clear stacking of cells was observed in the vertical direction, which may be in part responsible for this high skeleton density. On dashes/rails samples, smaller dashes did not seem to affect the concentration of cells, which were predominantly concentrated between the rails, frequently covering them.

4. Discussion

The mechanical interactions between cells and the biomaterial surface play a major role in the development and regeneration of tissues. The influence of mechanical cues guiding tissue formation largely depends on the chemistry and geometry (dimension, frequency) of the material surface, leading to a set of mechanotransduction events, which eventually result in definitive cell commitment [3, 38, 42]. Design of these biomaterial properties at different length scales is therefore a highly powerful tool to direct mechanotransduction signaling or indirectly affect cytoskeleton contractility, which will likely contribute to defining the activation of specific pathways [3, 42–47]. Indeed, several examples have demonstrated the importance of topography [20, 48], stiffness [47, 49], mechanical stress (tensile/compressive) [50–52], shear flow [52, 53], or combinations thereof [54–58] in controlling cell fate.

While surface topography is becoming increasingly recognized as a valuable tool to instruct cell

behavior, including differentiation, the exact mechanisms by which the micro and nanostructural surface properties of a material affect molecular cell biology, inducing a specific cell phenotype, are still incompletely understood. Nevertheless, many researchers have developed methods to help disclosing how surface patterning interferes with these mechanisms. For example, in a range of elegant papers, Dalby and coworkers have reported on the effects of nanotopography in determining cell fate [19, 59–61]. Indeed, surface nanopatterns have been described to directly influence maintenance of pluripotency [60], and induction of differentiation [62]. Studies have demonstrated direct effects of nanotopographical factors on differentiation of human mesenchymal stromal cells along the osteogenic lineage [61, 63], as well as on dental implants osteointegration [42].

In addition to the studies focusing on the effect of topographical cues at the nanometer scale, to elucidate the mechanisms underlying the formation of focal adhesion complexes [64–67], many researchers have focused on mechanotransduction events at the

Figure 10. Fluorescence microscopy images of actin (grayscale) and nuclei (blue) and the thresholded grayscale image of cytoskeleton from confluent cell layers of MG-63 cells cultured for 3 d on micropatterned surfaces: (A and B) dashes, (C) pillars gradient and (D) dashes/rails (as represented in bright field side images, i–v). Scale bar: 20 μm .

micrometer scale [68–70]. Furthermore, a number of studies focused on the effects of microscale topographies on cell differentiation [42, 71, 72] and even the formation of micrometer-sized tissue [20]. Such studies demand the techniques that provide high-resolution. Electron beam lithography coupled with embossing [46] and photolithography combined with ion etching and molding [73] are among the most popular techniques for providing surfaces with topographies at the smallest scales. Despite specific advantages, both techniques are generally used to build topographical features with a single height, given that commonly a single layer of resist is patterned at a time. In our study, 2PP was used as a valuable direct additive manufacturing technique allowing for close control over the surface topography features in 3D with high-resolution. Indeed, 2PP is a direct laser writing technique, used to structure materials commonly offering a resolution of few hundred nanometers [27, 28], and building of finely structured multiple scale features with a volume of up to few hundred micrometers in a single writing step. By employing an intermediate step of mold production and soft embossing, the micropatterns were reliably transferred into PLA, a widely used polymer in biomedical applications, overcoming the issues related to 2PP, such as the need for photopolymerizable polymers and low production throughput. The behavior of MG-63 osteosarcoma cells was studied on these surfaces, as this is a widely used cell line, in particular in orthopedic and maxillo-facial research.

The first micropattern, consisting of an array of semi-continuous lines/dashes, demonstrated the influence of the dashes on cell alignment, and, depending on the density of the features, also on cell eccentricity. Furthermore, these micropatterns strongly guided the development of filopodia, fine projections of cell membrane, despite their semi-continuous nature. Filopodia act as primary microscale sensors of the biomaterial surface, where new focal adhesions complexes at nanoscale are formed under strong coordination of integrin interactions [19, 74]. The relatively small ($4 \times 1 \mu\text{m}^2$) and low height ($1 \mu\text{m}$) dashes were shown to provide support for contact guidance and create adhesion points defining cell alignment. However, they were not dominant enough to completely prevent the cell spreading in the direction perpendicular to the dashes direction, regardless of the pattern density, or to support the maturation of focal adhesions by vinculin clustering (at 24 h). When dashes with a height of $0.5 \mu\text{m}$ were combined with crossing continuous lines (rails), with a width and height about 15 times larger than that of the dashes, the contact guidance effect that was initially observed for the dashes with a comparable height, was now disrupted by these larger features, not allowing the cells to further elongate in the direction of the dashes. Indeed, the cells were now fully aligned and elongated in the direction of the rails, overruling the contribution of the dashes to the contact guidance defining the major

axis of the cell. Nevertheless, a minor effect on cell shape, i.e. an increase in cell eccentricity was observed in the presence of dashes, as compared to rails without the dashes, plausibly caused by the lateral filopodia development following the direction of the dashes (figure 6(C)). The threshold dimension for topographical features to influence filopodia and drive contact guidance has been suggested to be 35 nm in height [36], which is significantly below the height of the dashes in the patterns studied here.

The pillars micropattern, and more specifically, the gradient pattern, with pillars varying in height between 0.5 and $15 \mu\text{m}$, provided an interesting platform to, in a single sample, study the sole effect of microfeature height on the cell behavior, while keeping the other parameters constant. The results showed that a critical height of the microfeatures of $2.5 \mu\text{m}$ was required to orientate the cells and render them elongated, with a high form factor. While on the pillars with a height below $2.5 \mu\text{m}$ the cells could easily spread radially, covering the features, on the higher pillars, they were confined between individual features, acquiring a more polarized shape.

It should be noted that MG-63 cells used in this study presented a highly irregular shape on flat surfaces, which was either three-edged, diamond shape, fusiform or combinations thereof, with the major axis length varying between ca 75 and $150 \mu\text{m}$. Therefore, the topographical features tested here, having dimensions of up to $15 \mu\text{m}$, are expected to play a role at a sub-cellular level, by limiting the spatial organization of the nuclei and cytoskeleton components. Furthermore, it is important to emphasize that, in contrast to studies using microforce sensor arrays [73], where micropatterned elastomers are used, and where topographical features may deform during interactions with cells, the PLA substrates as used here are rigid. Therefore, the observed effects on the cells are solely a result of the size and shape of the features.

It was observed that above a pillar height of $2.5 \mu\text{m}$, the cells showed a high density of longitudinal stress fibers and a leading edge, which are both critical for cell polarization. In fibroblasts, this kind of events commonly surge as a morphogenetic response to increase in substrate stiffness [75, 76]. An increased vinculin density was observed at the peripheral edges of actin fibers on the major filopodia/leading edge, suggesting that the focal adhesions are involved in sensing the substrate stiffness [77–79]. This observation, supported by a clear cell response to the height and spacing on the pillars in terms of cytoskeleton aspect ratio and nuclear confinement, suggests that the micropatterned surfaces mimic the conditions of variable matrix-stiffness. In other words, we hypothesize that the same PLA (polymer with a high elasticity modulus) may mimic different local stiffness as a result of cell volume confinement caused by the microscaled topography features. Prager-Khoutorsky *et al* [75] elegantly described a tracking system for

assessing focal adhesion morphology and cell shape polarization in response to substrate stiffness, emphasizing that adhesions align prior to cells elongation. In our work, the same effect may have been triggered by dashes driving filopodia or by pillars defining a spreading axis. In fact, for stiffness sensing, a larger area than provided by the focal adhesions is required, and therefore, this process is more likely mediated by cytoskeleton. Moreover, it was previously suggested that actin cytoskeleton acts as a large-scale sensor that is responsive in milliseconds, as a result of the biomolecular machinery established between myosin II molecular motors and actin filaments [77]. Choquet *et al* [80] proposed that physical resistance to displacement of the substrate itself provides an additional cue used by cells to orientate during migration, in a process strongly regulated by integrin-cytoskeleton linkages. Cells cultured on pillars higher than $2.5\ \mu\text{m}$ showed a higher density of parallel stress fibers, and at a later stage, a more pronounced cytoskeleton condensation, a response also previously described for an increase in substrate-sensed stiffness due to topographical features [75, 77].

Regarding the effect of the micropatterns on cell nuclei, it was observed that nuclei with lower solidity, having a rod-like shape, were predominantly observed on the pillars and pillar gradient, even when the corresponding cells did not present a high eccentricity. Surprisingly, even on lower pillars, with a height below $2.5\ \mu\text{m}$, low-solidity nuclei were observed, deformed from their natural ellipsoid shape and presenting an irregular shape with lateral indentations. This effect may be a result of the tension pulling downwards against the lower pillars by the spreading cytoplasm, not allowing the nucleus volume to stay on top of the pillars. When cells were in contact with higher pillars, it is suggested that as a result of the vertical distance, membrane protrusions were prevented from reaching the top of the features. Consequently, the cells, and in particular the cell nuclei, with a more limited membrane plasticity, were deformed by the tension from the pillar walls. Tsimbouri *et al* [46] reported a similar phenomenon of nuclei compression as a result of large adhesion complexes. Higher tension forces sensed by nuclei on pillar micropatterns, unlike on the other surfaces, may affect lamina organization (part of the nucleoskeleton) [81, 82], ultimately leading to a repositioning of chromosomes [83] and affecting gene expression. Indeed, the signaling YAP/TAZ cascade has been identified as nuclear relay of mechanical cues exerted by ECM rigidity and cell shape [84]. Nevertheless, high cell eccentricity, observed both on pillars/pillars gradient and dashes/rails/rails also had an effect on cell nuclei shape, contributing to low solidity or highly pronounced orientation, respectively. Such pronounced alignment may result from a significant transduction of forces from focal adhesions of elongated cells to the nuclei through the individual

components of the cytoskeleton, as proposed by Ingber *et al* [74, 85] in cellular tensegrity theory.

The cytoskeleton acts as the scaffold for cell's structure and is responsible for governing its mechanical properties. It mediates physical attachment and takes a key role in the regulation of several signaling pathways [86–90]. Cytoskeleton is composed by actin filaments, microtubules and IF. A major protein present in IF is vimentin, which contributes for the mesh anchoring the nucleus and radiates towards cell boundaries [91–93]. As observed on pillars gradient (figure 8(C)), cell polarization resulted from confinement and extension through filopodia. In such events, vimentin is typically present in the rear and perinuclear region of migrating cells, but is almost absent in the protrusive regions [90, 92]. Unlike actin microfilaments and microtubule system, IF provide compliance under slight deformation, but provides stability and stiffness to the cell under great stress and deformation [88, 93–96]. Interestingly, whereas geometrical restrictions for cell spreading enabled the formation of long actin stress fibers, in case of vimentin, they contributed by providing support to the nuclei by intercalating the pillars in the region surrounding them. Again, it is the elastic nature of IFs such as vimentin that, acting complementary to other components, provides cytoskeleton with more flexibility and resistance to breaking [93, 94, 97]. In addition, vimentin is also often referred to for its regulatory role in cell mobility, proven in studies where its inhibition resulted in reduced cell migration [88, 92, 98, 99].

In this study, we developed a comprehensive approach to address the effects of a biomedical polymer with multi-scale topographical features on cell morphology and induction of conformational stress. The dimensions of the geometrical microscale surface features had distinct effects on cell cytoskeleton and nuclei. The ability to design materials that can subtly affect inner cell stiffness may be a refined approach to directing cell commitment into further differentiation stages.

5. Conclusions and outlook

This work has shown that 2PP, a direct writing technique, coupled to an intermediate replication step is a valuable tool for high-resolution micropatterning of PLA, a widely used polymer for biomedical applications. The resolution and writing freedom offered by the 2PP technique are advantageous when compared to conventional lithography techniques for surface microstructuring, allowing the production of micro-sized features of multiple heights in the same sample within a single processing step. The embossing enables the high-resolution molding of PLA without prior chemical modification. Furthermore, the possibility of sample fabrication by molding increases the efficiency and throughput of sample production. While in this

study PLA was used, the presented combination of techniques can also be applied to other (clinically) relevant thermoplastic polymers, including carriers of biomolecules, antibiotics and bioinorganics, and mechanically active/responsive polymers.

The analysis of the cross-talk between micro-structural features of different shapes and dimensions and cell and nuclei shape and orientation and cytoskeleton organization has delivered useful input for the rational design of new instructive biomaterials. As such, this technical development has potential to advance the field of biomaterials, and more broadly, the field of regenerative medicine, further strengthening its multidisciplinary character.

Acknowledgments

DB gratefully acknowledges the financial support of the NIRM (Netherlands Institute of Regenerative Medicine). This research has been in part made possible with the support of the Dutch Province of Limburg (PH).

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